

NOTICE

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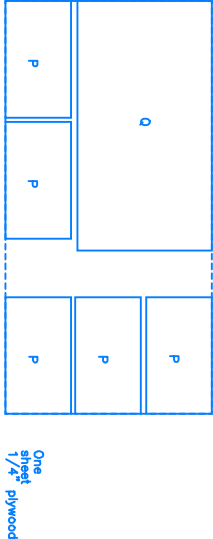
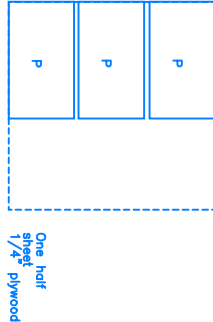
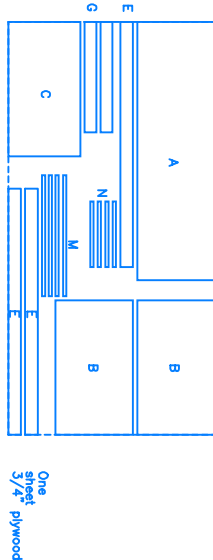
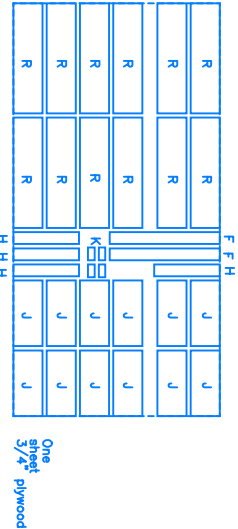
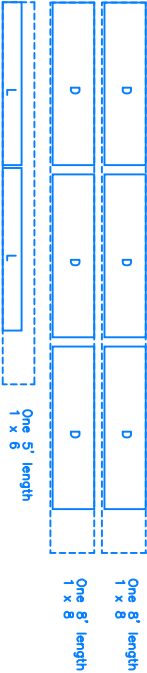
Note: Read all directions before beginning

- Carpenter's Glue should be used to Reinforce all joints
- Set all nails and countersink all screws
- Dimensions in brackets denote millimeters

Directions

- 1) Lay out your material on the workbench as outlined in the suggested material layout (Fig 1). Draw out all parts exactly as illustrated in cutting diagram (Fig 2), including the letter designations, in pencil. Ensure to leave a small space between cut lines to allow for the width of the saw. Before cutting, double check all measurements to ensure they are correct. Always cut on the waste side of the line. Cut the bottom edges of D and L at 30 degrees as shown (Fig 3). 1/8" from the edge, to make the finger grip. You can use a router or table saw set at an angle. You can cut the rabbet joints in pieces B (Fig 4) with either a table saw with the blade set to a 1/2" depth, or with a router. When cutting across the grain tape the edges with masking tape or clamp on 1/8" material to avoid splintering.

OVER



MATERIALS LAYOUT
FIGURE 1



FIGURE 4

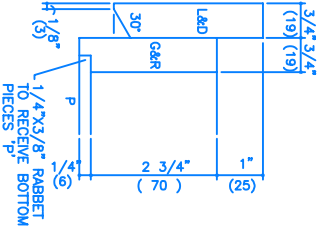
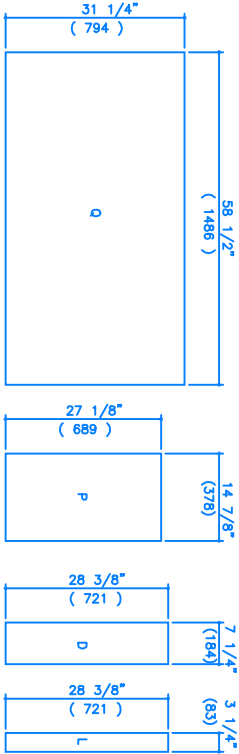


FIGURE 3

CUTTING DIAGRAM
FIGURE 2



MATERIALS LIST

- Two 8' 1x8 (3/4"x7 1/4")
- One 5' 1x6 (3/4"x5 1/2")
- Two 4'x8' sheets 3/4" plywood, good both sides
- One and a half 4'x8' sheets 1/4" plywood, good both sides
- Approx. 1/2 lb. 1 1/4" finishing nails
- Approx. one hundred 1 1/4" #8 flathead screws

MATERIALS LIST

- 24' adhesive tape
- Sandpaper
- Stain and varnish, or oil
- Eight sets 1/2" side mount drawer guides and hardware (1/2")

TOOLS

- Pencil & measuring tape
- Hand saw
- Carpenter's glue
- Router (optional)
- Hand or power drill
- Screwdriver, Square, Nail Set