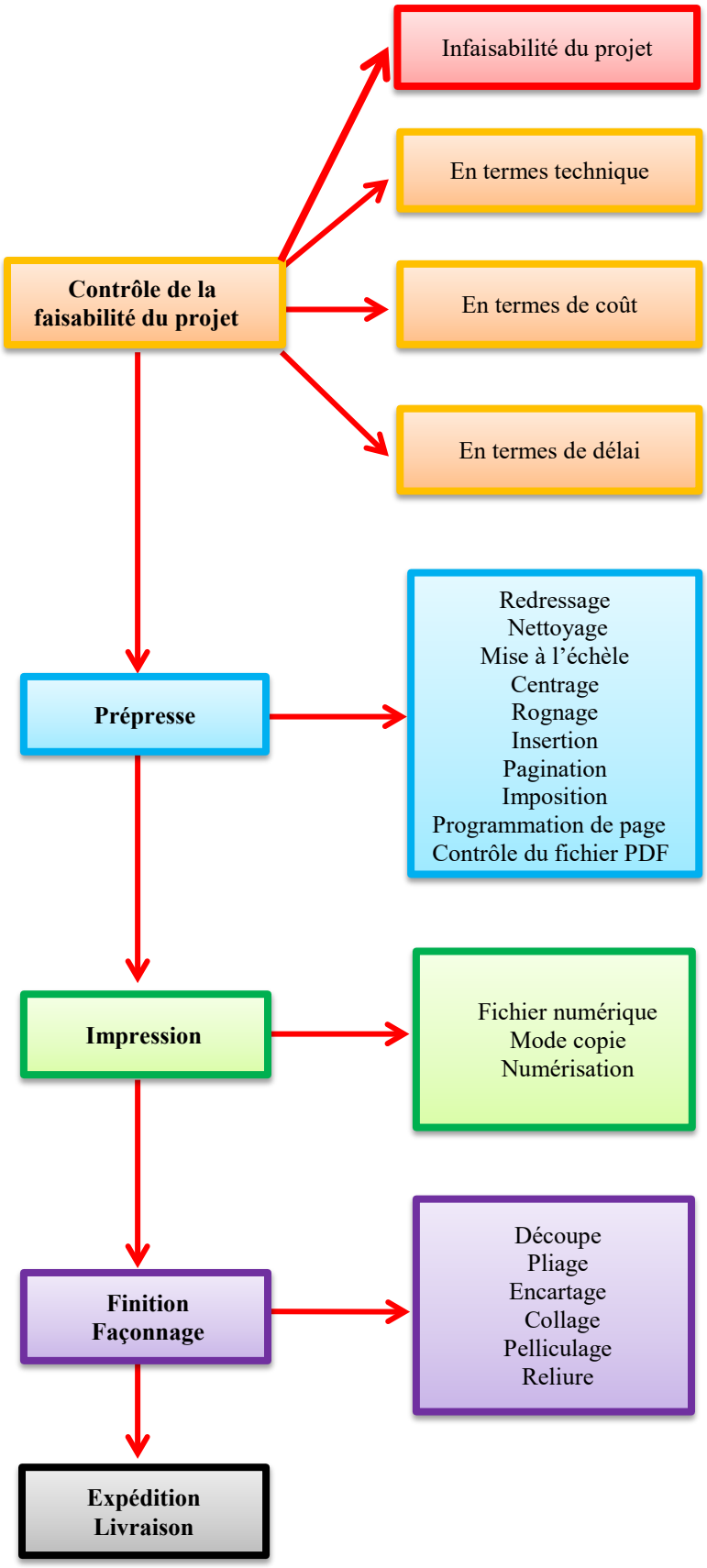Le processus de fabrication en impression numérique :